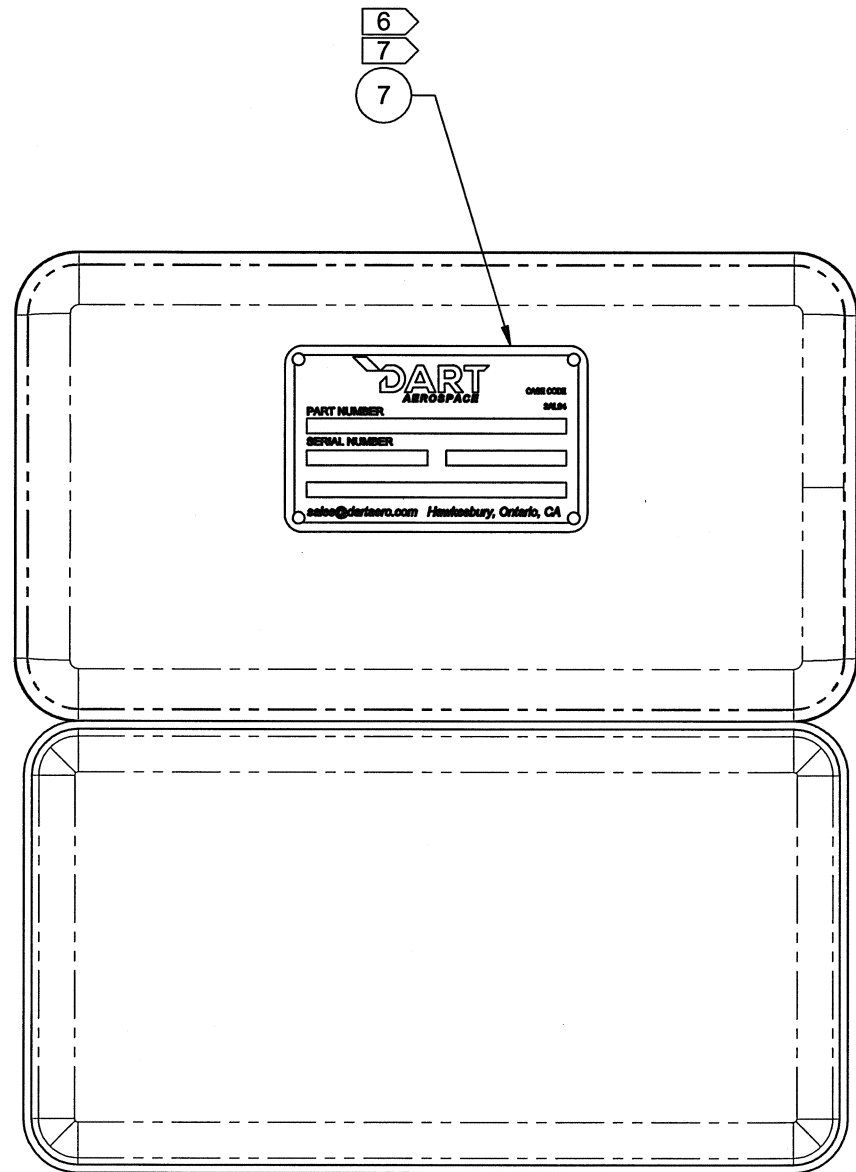
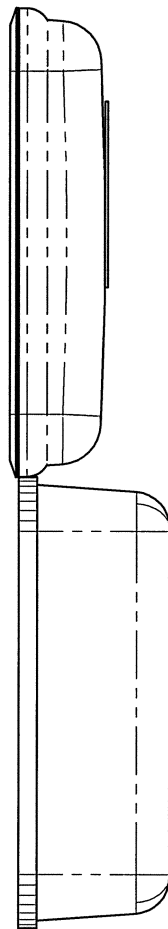
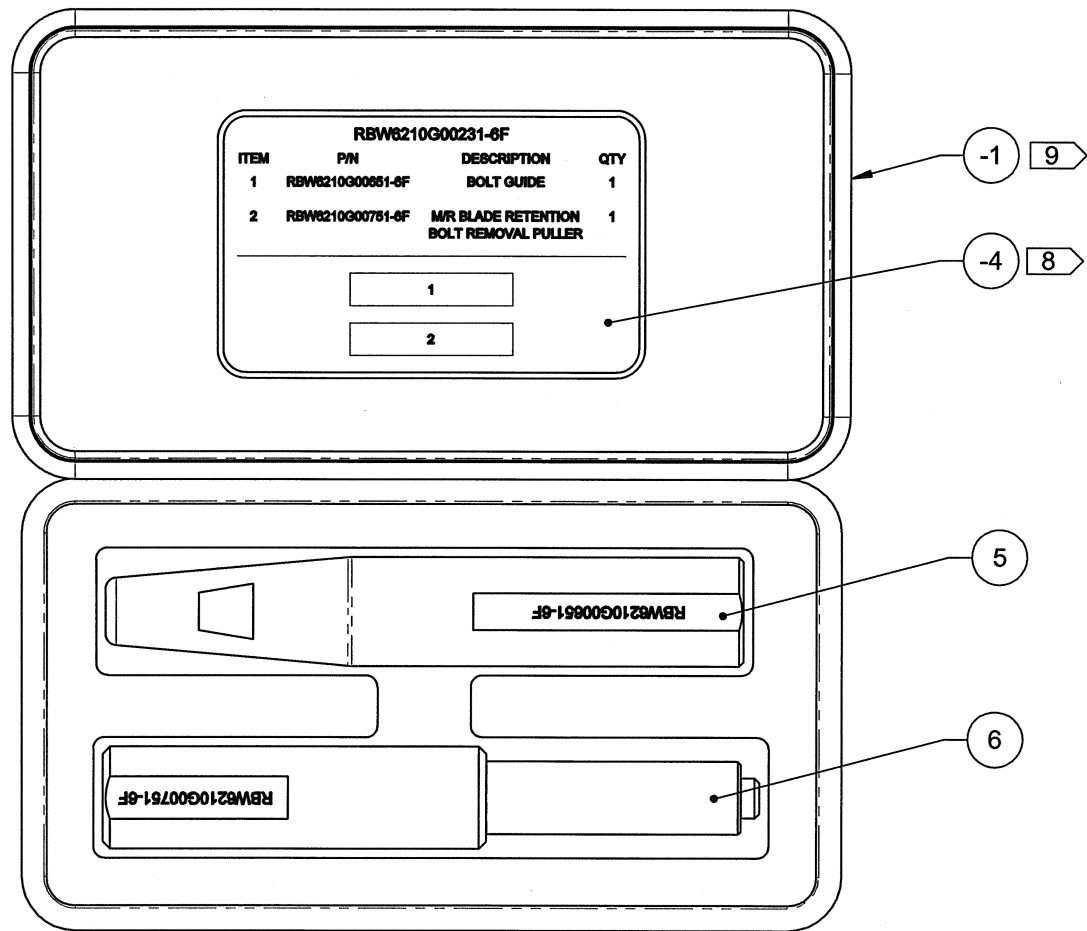


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6210G00231-6F-1	PACKAGING ASSY
-4	1	RBW6210G00231-6F-4	CONTENT PLACARD
5	1	RBW6210G00651-6F	BOLT GUIDE
6	1	RBW6210G00751-6F	M/R BLADE RETENTION BOLT REMOVAL PULLER
7	1	RB41011	DART PLACARD

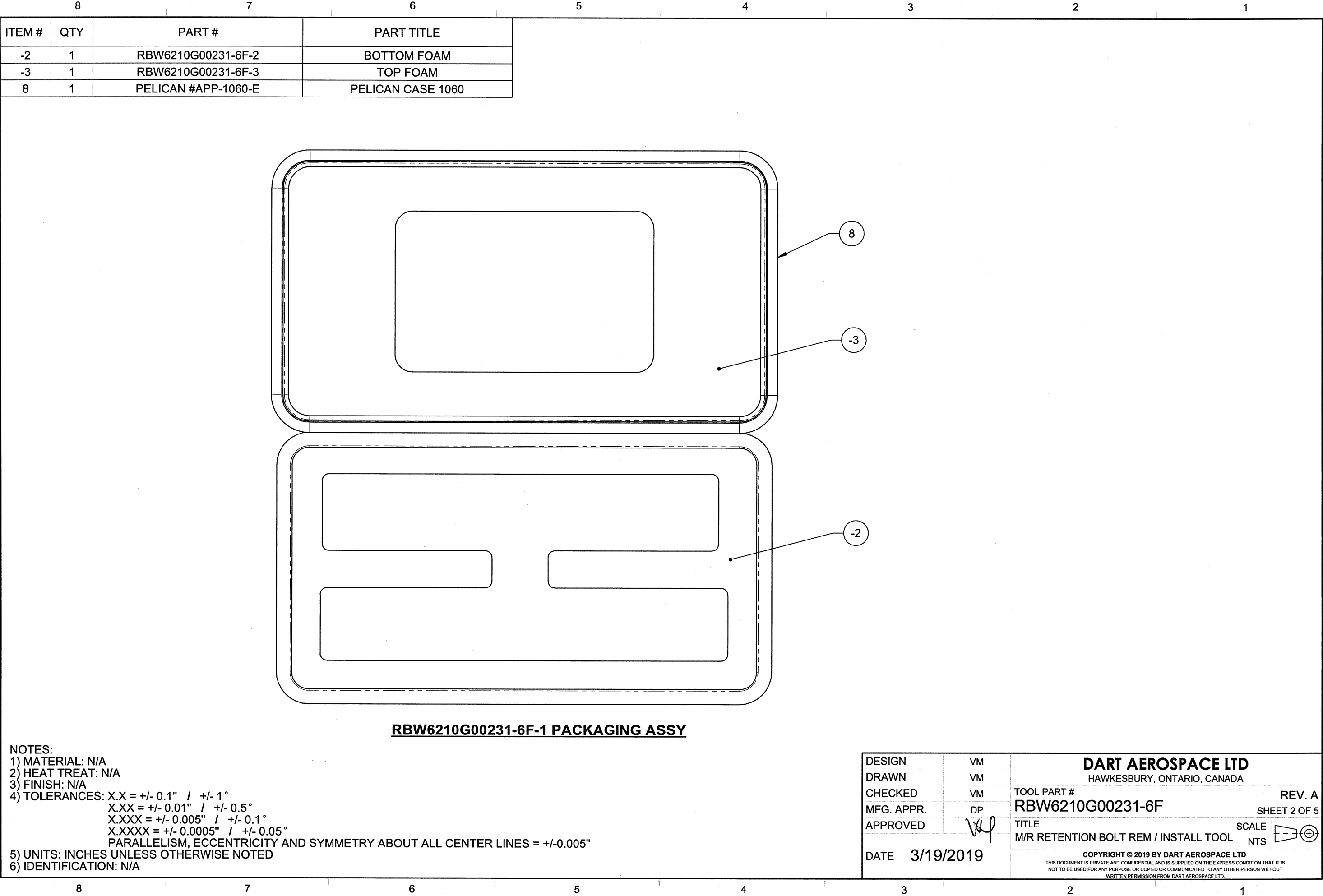


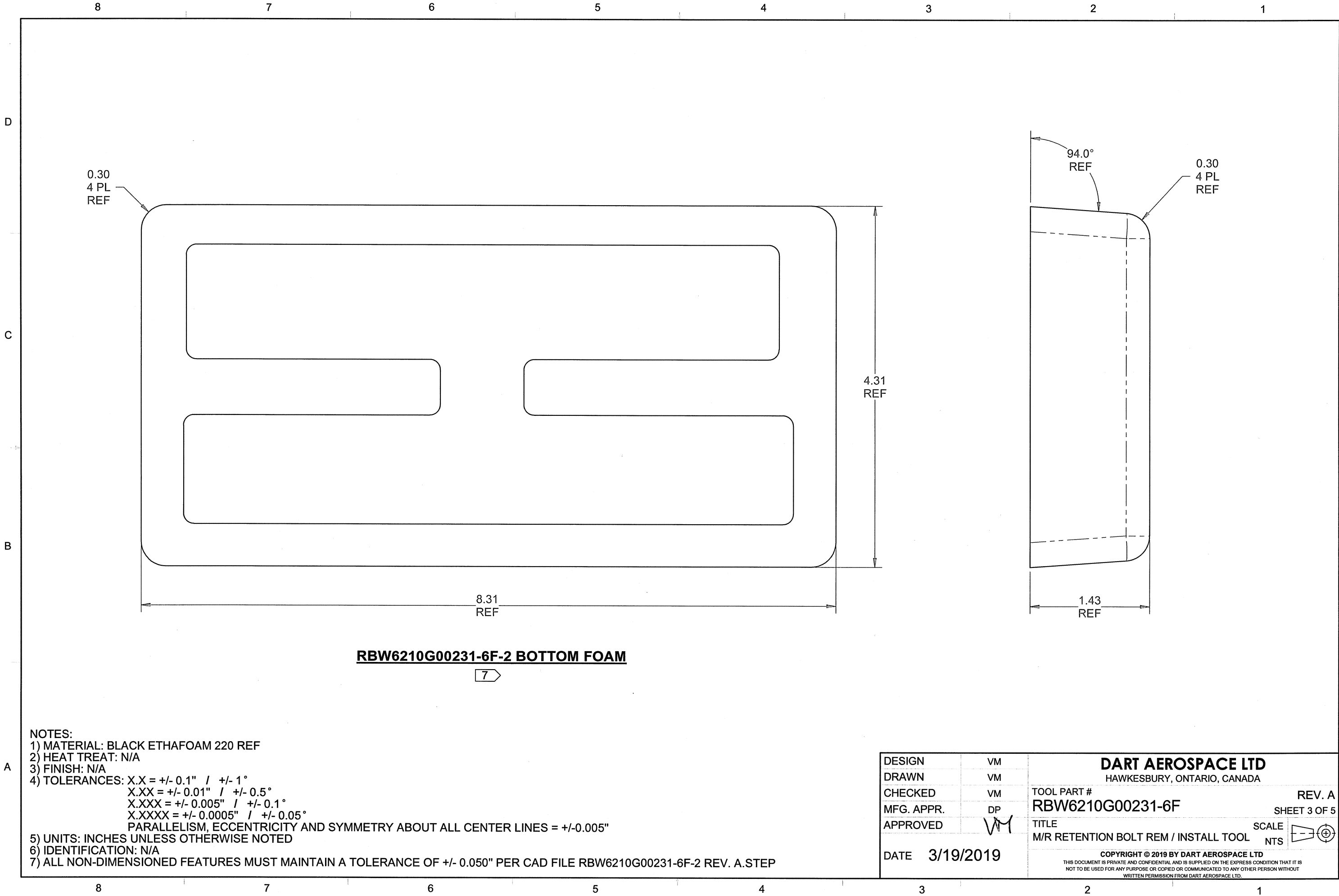
RBW6210G00231-6F M/R RETENTION BOLT REM / INSTALL TOOL

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: ENGRAVE THE TOOL P/N ON THE DART PLACARD WHERE INDICATED
- 7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING LOCTITE 495, AND REMOVE EXCESS
- 8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM
- 9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

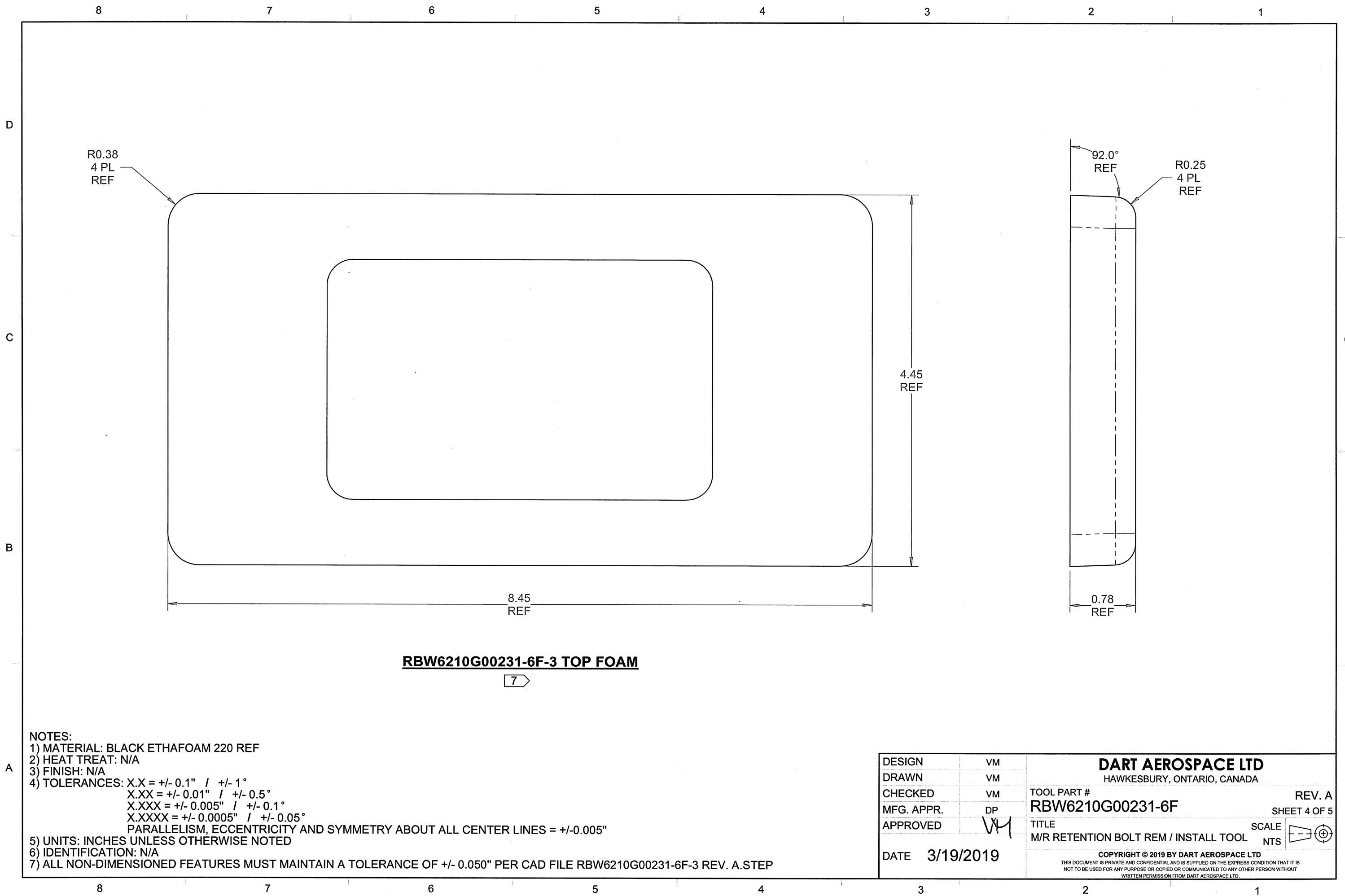
A	NEW ISSUE	19-645	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6210G00231-6F	SHEET 1 OF 5
APPROVED	WJP	TITLE	SCALE
DATE 3/19/2019		M/R RETENTION BOLT REM / INSTALL TOOL	NTS
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NOTES:
1) MATERIAL: BLACK ETHAFOAM 220 REF
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6210G00231-6F-2 REV. A.STEP

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6210G00231-6F	SHEET 3 OF 5
APPROVED	WM	TITLE	SCALE
DATE 3/19/2019		M/R RETENTION BOLT REM / INSTALL TOOL	NTS
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RBW6210G00231-6F-3 TOP FOAM

7

NOTES:
1) MATERIAL: BLACK ETHAFOAM 220 REF
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6210G00231-6F-3 REV. A.STEP

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6210G00231-6F	SHEET 4 OF 5
APPROVED	VM	TITLE	SCALE
		M/R RETENTION BOLT REM / INSTALL TOOL	NTS
DATE	3/19/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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R0.25
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RBW6210G00231-6F

ITEM	P/N	DESCRIPTION	QTY
1	RBW6210G00651-6F	BOLT GUIDE	1
2	RBW6210G00751-6F	M/R BLADE RETENTION BOLT REMOVAL PULLER	1

2.75

1



2

4.50

RBW6210G00231-6F-4 CONTENT PLACARD

8

NOTES:
1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402 OR EQUIV OR EQUIV. (BLACK/WHITE MICROSURFACED IMPACT ACRYLIC 1/16" THK.)
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) BLACK BACKGROUND WITH WHITE LETTERS AND LINES
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6210G00231-6F-4 REV. A.DXF

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6210G00231-6F	SHEET 5 OF 5
APPROVED		TITLE	SCALE
		M/R RETENTION BOLT REM / INSTALL TOOL	NTS 
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